

SOPRABOND 525

Description

SOPRABOND 525 is a ready-to-use, single component, low odour, non-flammable, solvent-free and moisture curing polyurethane adhesive.

It is used on flat roof applications to bond most types of tissue and foil-faced insulation boards, including EPS, XPS, PUR and PIR, to the substrate.

Under the influence of the humidity in the air, adhesion will take place.

Characteristics

	SOPRABOND 525
Composition	polyurethane resins
Open time ⁽¹⁾	±7 min. (20 °C)
Curing time ⁽¹⁾	±30 min. (20 °C)
Consumption	30-60 m ² /6 L
Application temperature	+5 / +30 °C

(1) Depending on conditions (temperature, relative humidity, ...)

Packing & storage

Can 6 l

Minimum 6 months in original unopened packaging, stored in a dry and cool place at a temperature between +5 and +30 °C.

Installation

The substrate must be clean, solid and free of dust and grease.

Apply, with a centre distance of 200 to 300 mm, beads of 20 to 30 mm wide, to the substrate.

After applying adhesive, immediately press the insulation panels into the beads.

Cleaning tools:

- remove uncured product with FLAGON Solvent 6
- cured product needs to be removed mechanically

SOPREMA reserves the right to amend the composition of its material and consequently their prices, without prior notice. For this reason, all orders will be accepted only in accordance with the conditions and technical specifications in force at the date of order.

Special indications

Health, Environment and Safety

For more information, please refer to the relevant safety data sheet.

Quality-, Environment- and Safety Management

SOPREMA has always attached the highest importance to the quality of the products, the environment and safety.

For this reason, we operate independently monitored Quality and Environment Assurance Systems in line with **EN ISO 9001** and **EN ISO 14001**.



Marnix DERKS
Technical Director
Grobbendonk, 30/06/2017

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