

COLLE SOPRATUILE

COLLE SOPRATUILE is a ready-to-use cold applied adhesive composed of bitumen, organic fibres, fillers and volatile solvent.

User application

COLLE SOPRATUILE is used as cold-bonding glue for SOPRATUILE bituminous shingles on main surface and for details (edges, ridge...)

All the applications are described in **SOPREMA's** Technical Guidelines in force.

Composition

	COLLE SOPRATUILE
Physical state	Semi-liquid
Colour	Black
Density at 25°C	1200 kg/m ³ (± 50)
Dry content	≈ 80 %
Cone penetration test at 25°C (NFT 60-119)	300 < P < 350 1/10 mm
Flash point (ASTM D 56)	+ 20°C (± 2)
Drying time	≈ 24 hours

Packaging

	COLLE SOPRATUILE
Packaging	Cans of 5 kg (90 per pallet) Cans of 25 kg (30 per pallet) Cartridge 310 ml with a polyethylene nozzle : - (20 cartridges per box) - (91 boxes per pallet)
Consumption	Main area : 100 g/m ² Details : 20 g / ml
Storage	No limit in original can, in a cool, well-ventilated area. Temperature must be kept between + 5°C and +20°C



TECHNICAL DATA SHEET

n° DTE 14-013_EN cancels and replaces N° DTE 12-018_EN

Installation

Surfaces must be clean and free of all non-adhesive parts.

COLLE SOPRATUILE is applied with an extruder or by using a spatula, in pads or thin strips.

Please refer to the **SOPRATUILE** Technical Guideline or DTU 40.14.

The required quantity of **COLLE SOPRATUILE** is between 1 and 2 grams per pads, which is corresponding of a surface of 2 to 4 cm diameter.

Do not exceed the specified quantity

Cleaning tools:

Petroleum solvent (white spirit for example).

Special indications

Hygiene, health and environment:

Easily flammable. Use only in a well-ventilated area.

For further information, please refer to relevant Safety Data Sheet.

Traceability:

Product traceability is ensured through a manufacturing code present on the packaging.

Quality control:

SOPREMA has always attached the highest importance to the quality of its products, to the respect of environment and men.

For this reason, we apply an integrated management of the Quality and Environment certified **ISO 9001** and **ISO 14001**.