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Agrément Certificate

95/3098

Product Sheet 2

SOPREMA SBS MODIFIED BITUMEN MEMBRANES

SOPRALENE FLAM AND SOPRALENE TECHNO ROOF WATERPROOFING MEMBRANES

This Agrément Certificate Product Sheet⁽¹⁾ relates to Sopralene Flam and Sopralene Techno Roof Waterproofing Membranes, for use as loose-laid and ballasted roof waterproofing on flat and protected zero fall roofs, or fully or partially bonded built-up roof waterproofing on flat and pitched roofs with limited access and blue roof specifications, in combination with a storm water attenuation system⁽²⁾.

(1) Hereinafter referred to as 'Certificate'.

(2) The storm water attenuation system is outside the scope of this Certificate.

CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.

KEY FACTORS ASSESSED

Weathertightness — the products will resist the passage of moisture into the interior of a building (see section 6).

Properties in relation to fire — the products may enable a roof to be unrestricted under the national Building Regulations (see section 7).

Resistance to wind uplift — the products will resist the effects of any likely wind suction acting on the roof (see section 8).

Resistance to mechanical damage — the products will accept the limited foot traffic and loads associated with installation and maintenance (see section 9).

Durability — under normal service conditions, the products will provide a durable roof waterproofing with a service life in excess of 30 years (see section 11).



The BBA has awarded this Certificate to the company named above for the products described herein. These products have been assessed by the BBA as being fit for their intended use provided they are installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Date of Fourth issue: 22 February 2021

Originally certificated on 28 March 1995

Certificate amended on 13 May 2021 to incorporate fire annex.

Hardy Giesler
Chief Executive Officer

The BBA is a UKAS accredited certification body – Number 113.

The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at www.bbacerts.co.uk
Readers **MUST** check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA directly.

Any photographs are for illustrative purposes only, do not constitute advice and should not be relied upon.

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Regulations

In the opinion of the BBA, Sopralene Flam and Sopralene Techno Roof Waterproofing Membranes, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements of the following Building Regulations (the presence of a UK map indicates that the subject is related to the Building Regulations in the region or regions of the UK depicted):



The Building Regulations 2010 (England and Wales) (as amended)

Requirement:	B4(1)	External fire spread
Comment:	The products are restricted by this Requirement in some circumstances. See section 7.5 of this Certificate.	
Requirement:	B4(2)	External fire spread
Comment:	On suitable substructures, the use of the products can enable a roof to be unrestricted under this Requirement. See sections 7.1 to 7.4 of this Certificate.	
Requirement:	C2(b)	Resistance to moisture
Comment:	The products, including joints, will enable a roof to satisfy this Requirement. See section 6 of this Certificate.	
Regulation:	7(1)	Materials and workmanship
Comment:	The products are acceptable. See section 11.1 and the <i>Installation</i> part of this Certificate.	



The Building (Scotland) Regulations 2004 (as amended)

Regulation:	8(1)(2)	Durability, workmanship and fitness of materials
Comment:	The use of the products satisfies the requirements of this Regulation. See sections 10.1 and 11.1 and the <i>Installation</i> part of this Certificate.	
Regulation:	9	Building standards applicable to construction
Standard:	2.6	Spread to neighbouring buildings
Comment:	The products are restricted under clause 2.6.4 ⁽¹⁾⁽²⁾ of this Standard in some circumstances. See section 7.6 of this Certificate.	
Standard:	2.8	Spread from neighbouring building
Comment:	The products, when applied to a suitable substructure, are classified as having low vulnerability and can enable a roof to be unrestricted under this Standard, with reference to clause 2.8.1 ⁽¹⁾⁽²⁾ . See sections 7.1, 7.2 and 7.4 of this Certificate.	
Standard:	3.10	Precipitation
Comment:	The products, including joints, will enable a roof to satisfy the requirements of this Standard, with reference to clauses 3.10.1 ⁽¹⁾⁽²⁾ and 3.10.7 ⁽¹⁾⁽²⁾ . See section 6 of this Certificate.	
Standard:	7.1(a)	Statement of sustainability
Comment:	The products can contribute to satisfying the relevant requirements of Regulation 9, Standards 1 to 6 and therefore will contribute to a construction meeting a bronze level of sustainability as defined in this Standard.	
Regulation:	12	Building standards applicable to conversions
Comment:	Comments in relation to the products under Regulation 9, Standards 1 to 6 also apply to this Regulation, with reference to clause 0.12.1 ⁽¹⁾⁽²⁾ and Schedule 6 ⁽¹⁾⁽²⁾ .	

(1) Technical Handbook (Domestic).

(2) Technical Handbook (Non-Domestic).



The Building Regulations (Northern Ireland) 2012 (as amended)

Regulation:	23(a)(i)	Fitness of materials and workmanship
Comment:	(iii)(b)(i)	The products are acceptable. See section 11.1 and the <i>Installation</i> part of this Certificate.
Regulation:	28(b)	Resistance to moisture and weather
Comment:		The products, including joints, can enable a roof to satisfy the requirements of this Regulation. See section 6 of this Certificate.
Regulation:	36(b)	External fire spread
Comment:		On suitable substructures, the use of the products can enable a roof to be unrestricted under the requirements of this Regulation. See sections 7.1 to 7.4 of this Certificate.

Construction (Design and Management) Regulations 2015

Construction (Design and Management) Regulations (Northern Ireland) 2016

Information in this Certificate may assist the client, designer (including Principal Designer) and contractor (including Principal Contractor) to address their obligations under these Regulations.

See sections: 1 *Description* (1.2) and 3 *Delivery and site handling* (3.3) of this Certificate.

Additional Information

NHBC Standards 2021

In the opinion of the BBA, Sopralene Flam and Sopralene Techno Roof Waterproofing Membranes, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements in relation to *NHBC Standards*, Chapter 7.1 *Flat roofs, terraces and balconies*.

The NHBC Standards do not cover the use of the system in the refurbishment of existing roofs.

CE marking

The Certificate holder has taken the responsibility of CE marking the products in accordance with harmonised European Standard EN 13707 : 2013.

Technical Specification

1 Description

1.1 Sopralene Flam and Sopralene Techno Roof Waterproofing Membranes comprise:

- Sopralene Flam 180 TF — a styrene-butadiene-styrene (SBS) modified bitumen membrane with a non-woven polyester reinforcement. The upper surface is finished with talcum or sand and the lower surface is protected by a thermofusible film
- Sopralene Flam 180 AF — an SBS modified bitumen membrane with a non-woven polyester reinforcement. The upper surface is finished with slate and the selvedge is protected by thermofusible film. The lower surface is protected by a thermofusible film
- Sopralene Flam 250 TF — an SBS modified bitumen membrane with a non-woven polyester reinforcement. The upper surface is finished with talcum or sand. The lower surface is protected by thermofusible film
- Sopralene Flam 250 AF — an SBS modified bitumen membrane with a non-woven polyester reinforcement. The upper surface is finished with slate and the selvedge is protected by thermofusible film. The lower surface is protected by thermofusible film

- Sopralene Flam Venti 180 AF — an SBS modified bitumen membrane with a non-woven polyester reinforcement. The upper surface is finished with slate and the selvedge is protected by thermofusible film. The lower surface has thermofusible bitumen stripes alternated with non-stick stripes, protected by a thermofusible film
- Sopralene Flam Venti 250 TF — an SBS modified bitumen membrane with a non-woven polyester reinforcement. The upper surface is finished with talcum or sand and the selvedge is protected by thermofusible film. The lower surface has thermofusible bitumen stripes alternated with non-stick stripes, protected by a thermofusible film
- Sopralene Techno 4 TF PY2 — an SBS modified bitumen membrane. The upper surface is finished with talcum or sand. The lower surface is protected by a thermofusible film.

1.2 The products are manufactured to the nominal characteristics given in Table 1 and the physical properties given in Table 2.

Table 1 Nominal characteristics of Sopralene Flam and Sopralene Techno Roof Waterproofing Membranes

Dimension (unit)	Sopralene Flam180 TF	Sopralene Flam180 AF	Sopralene Flam250 AF	Sopralene Flam250 TF	Sopralene FlamVenti 180 AF	Sopralene FlamVenti 250 TF	Sopralene Techno 4 TF PY2
Thickness (mm)	4.0	4.5	4.5	4.0	4.5	4.0	4.0
Width (m)	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Length (m)	8.0	8.0	8.0	8.0	6.0	8.0	8.0
Roll weight (kg)	40	46	46	40	36	44	39

Table 2 Nominal physical properties of Sopralene Flam and Sopralene Techno Roof Waterproofing Membranes

Characteristic (unit)	Sopralene Flam180 TF	Sopralene Flam180 AF	Sopralene Flam250 AF	Sopralene Flam250 TF	Sopralene FlamVenti 180 AF	Sopralene FlamVenti 250 TF	Sopralene Techno 4 TF PY2
Tensile strength (N per 50 mm)							
longitudinal	850	850	1200	1200	850	1200	1200
transverse	650	650	950	950	650	950	900
Elongation at break (%)							
longitudinal	45	45	45	45	45	45	45
transverse	45	45	45	45	45	45	45
Low temperature flexibility (°C)	-20	-20	-20	-20	-20	-20	-20
Heat resistance (°C)	110	110	110	110	110	110	110

1.3 The slate chipping finish is available in a range of colours.

1.4 The following products can be used in conjunction with Sopralene Flam and Sopralene Techno Roof Waterproofing Membranes:

Underlayers

- Ventiglass SBS 3 TF — a partially bonded SBS modified bitumen membrane with a glass fibre reinforcement. The upper surface is finished with talcum or sand and the lower surface has torch-activated SBS stripes alternated with non-stick stripes, protected by a thermofusible film
- Ventirock SBS 3 TF — a partially bonded SBS modified bitumen membrane with polyester reinforcement. The upper surface is finished with talcum or sand, and the lower surface has torch-activated SBS stripes alternated with non-stick stripes, protected by a thermofusible film
- Soprarock SBS P3 TF — a fully bonded SBS modified bitumen membrane with a composite polyester reinforcement (glass mat and non-woven polyester). The upper surface is finished with talcum or sand and the lower surface is protected by a thermofusible film
- Elastophene Flam 25 AR — a fully bonded SBS modified bitumen membrane with glass fibre reinforcement. The upper surface is finished with slate and the lower surface is protected by a thermofusible film
- Soprastick Venti FF — a partially bonded SBS modified bitumen membrane with a composite polyester reinforcement (glass mat and non-woven polyester). The upper surface is finished with a thermofusible film, and the lower surface has alternating non-stick stripes and self-adhesive stripes, protected by a silicone release sheet

- Soprastick — a self-adhesive SBS modified bitumen membrane with a composite polyester reinforcement (glass mat and non-woven polyester). The upper surface is protected by a thermofusible film, and the lower surface is protected by a silicone release film. The membrane has a duo selvedge, part self-adhesive, part welded
- Ventiglass PB 3 TF — a partially bonded polymer modified bitumen membrane with a glass fibre reinforcement. The upper surface is finished with talcum or sand and the lower surface has torch-activated SBS stripes alternated with non-stick stripes, protected by a thermofusible film
- Soprarock Global SBS 30 TF — a fully bonded SBS modified bitumen membrane with a composite polyester reinforcement (glass mat and non-woven polyester). The upper surface is finished with talcum or sand and the lower surface is protected by a thermofusible film
- Sopravent SLP300 SF — a partially bonded SBS modified bitumen membrane with a composite polyester reinforcement (glass mat and non-woven polyester). The upper surface is finished with talcum or sand and the lower surface torch-activated SBS stripes alternated with non-stick stripes, protected by a thermofusible film.

1.5 The following products can be used in conjunction with Sopralene Flam and Sopralene Techno Roof Waterproofing Membranes, but which are outside the scope of this Certificate:

Air and vapour control layer (AVCL)

- Sopravap Stick C15 — a self-adhesive SBS modified bitumen membrane with polyester reinforcement. The upper surface is finished with talcum or sand. The lower surface has a self-adhesive finish that is protected by a silicone release sheet
- Sopravap Stick A15 — a self-adhesive SBS modified bitumen membrane with a composite aluminium reinforcement (polyester and aluminium). The upper surface is finished with talcum or sand. The lower surface has a self-adhesive finish that is protected by a silicone release sheet
- Sopravap Stick S16 — a self-adhesive SBS modified bitumen membrane with a composite glass grid polyester / glass fleece reinforcement. The upper surface is finished with fine sand. The lower surface has a self-adhesive finish that is protected by a silicone release sheet
- Soprabase SLP300 SF — a fully bonded SBS modified bitumen membrane with composite polyester reinforcement (glass mat and non-woven polyester). The upper surface is finished with talcum or sand and the lower surface is protected by a thermofusible film
- Soprabase SLV200 SF — a fully bonded SBS modified bitumen membrane with a glass fibre reinforcement. The upper surface is finished with talcum or sand and the lower surface is protected by a thermofusible film
- Sopravap Global PB A30 TF — a fully bonded polymer modified bitumen membrane with an aluminium reinforcement. The upper surface is finished with talcum or sand and the lower surface is protected by a thermofusible film.

Vapour barriers

- Sopravap EVA 35 — an SBS modified bitumen membrane with a composite aluminium and a glass fibre reinforcement. The upper surface is finished with talcum/sand, and the lower surface is protected by a thermofusible film
- Sopravap PB Alu 3 TF — a polymer modified bitumen membrane with an aluminium reinforcement. The upper surface is finished with talcum or sand, and the lower surface is protected by a thermofusible film
- Sopravap Stick Alu S16 — a self-adhesive modified bitumen membrane with a composite glass grid/aluminium reinforcement. The upper surface has a sand finish and the lower surface is protected by a silicone release sheet
- Sopravap Alu Activa 2 — an SBS modified bitumen membrane with a composite aluminium reinforcement (polyester and aluminium). SBS lanes alternated with non-stick lanes protected with a thermofusible film are laid out on the upper and lower surfaces of the membrane
- Sopravap Stick Alu KSD — an SBS modified bitumen with a composite aluminium reinforcement (polyester and aluminium) also acting as the upper surface protection. The lower surface is protected by a silicone release film.

Primers

- Elastocol 500 — cold applied bitumen primer composed of elastomeric bitumen and volatile solvents, for the preparation of substrates, such as concrete, metal or wood
- Aquadere — cold applied bitumen emulsion primer (solvent free), used to increase adherence for bitumen-based waterproofing membranes
- Sopradere Quick - cold applied fast drying bitumen emulsion primer composed of bitumen, volatile solvents and adhesive additives, for the preparation of substrates such as concrete, metal or wood

- Elastocol 600 - cold applied bitumen primer composed of elastomeric bitumen and volatile solvents for self-adhesive, bitumen based, waterproofing sheets.

Protection board

- Sopraboard – a mechanically fixed rigid cover board, consisting of a mineral-reinforced bitumen core reinforced on both sides with a fiberglass fleece. To be used when fully bonded SBS modified bitumen membranes are to be applied on top. When used under the partially bonded and self-adhesive membrane Soprastick Venti FF, the board should be primed with Elastocol 600.

1.6 Other products which may be used with Sopralene Flam and Sopralene Techno Roof Waterproofing Membranes, but which are outside the scope of this Certificate, include:

- Soprajoint — a flexible SBS elastomeric bitumen waterproofing strip, for use in expansion joints
- Alsan Flashing (Jardin) — a bitumen-polyurethane resin, for use in upstands
- Easy Torch — an SBS modified bitumen membrane. The upper surface has a sand/talcum finish and the lower surface is protected by a thermofusible film
- Sopravap 3 in 1 — a two-component, polyurethane-based vcl
- Alsan 770 and Alsan 770TX — PMMA-based liquid-applied roof waterproofing resins.
- Insulation boards – rigid polyisocyanurate (PIR) foam boards
- Coltack Evolution CA or Coltack Evolution 750 - a single-component polyurethane spray-applied adhesive, for bonding insulation boards to the substrate
- Soprabond 525 - a single-component polyurethane liquid applied adhesive for bonding insulation boards to the substrate.

2 Manufacture

2.1 The products are manufactured by saturating the reinforcement and coating with SBS modified bitumen. The finished products are surfaced with a thermofusible polyethylene film, sand or slate as appropriate. The membranes are then cooled, trimmed and reeled.

2.2 As part of the assessment and ongoing surveillance of product quality, the BBA has:

- agreed with the manufacturer the quality control procedures and product testing to be undertaken
- assessed and agreed the quality control operated over batches of incoming materials
- monitored the production process and verified that it is in accordance with the documented process
- evaluated the process for management of nonconformities
- checked that equipment has been properly tested and calibrated
- undertaken to carry out the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.

2.3 The management system of Soprema NV has been assessed and registered as meeting the requirements of EN ISO 9001 : 2015 and EN ISO 14001 : 2015 by SGS (Certificates FR18/81842815 and FR18/81842816 respectively).

3 Delivery and site handling

3.1 The products are delivered to site in rolls wrapped in polythene, on pallets. The roll labels bear the name of the products and the manufacturing company, and in some cases will include the BBA logo incorporating the number of this Certificate.

3.2 Individual rolls must be stored upright on the selvedge end, on a clean, smooth, level surface and kept under cover.

3.3 The Certificate holder has taken the responsibility of classifying and labelling the primers under the *CLP Regulation (EC) No 1272/2008 on the classification, labelling and packaging of substances and mixtures*. Users must refer to the relevant Safety Data Sheet(s).

Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on Sopralene Flam and Sopralene Techno Roof Waterproofing Membranes.

Design Considerations

4 General

4.1 Sopralene Flam and Sopralene Techno Roof Waterproofing Membranes are satisfactory for use, as part of a built-up specification and, where necessary, in conjunction with appropriate reinforced bitumen membranes to BS 8747 : 2007 in:

- fully or partially bonded waterproofing, for flat or pitched roofs with limited access
- loose-laid and ballasted waterproofing for protected zero fall or flat roofs with limited access
- blue roof specifications for zero fall or flat roofs in combination with a storm water attenuation system⁽¹⁾.

(1) The storm water attenuation system is outside the scope of this Certificate.

4.2 The slate finished membrane is suitable for use, where appropriate, as an exposed capsheet or in detail work.

4.3 Decks to which the products are to be applied must comply with the relevant requirements of BS 6229 : 2018, BS 8217 : 2005 and, where appropriate, *NHBC Standards 2021*, Chapter 7.1.

4.4 Blue roofs are defined for the purpose of this Certificate as flat, including zero fall, roofs designed to allow controlled attenuation of rain fall during heavy and storm events, as part of sustainable urban drainage systems (SUDS). Guidance on the design of blue roofs is available in *NFRC Technical Guidance Note for the construction and design of Blue Roofs – Roofs and podiums with controlled temporary water attenuation*.

4.5 Limited access roofs are defined for the purpose of this Certificate as those subjected only to pedestrian traffic for maintenance of the roof covering and cleaning of gutters, etc. Where traffic in excess of this is envisaged, additional protection to the membrane must be provided (see section 13.4).

4.6 Flat roofs are defined for the purpose of this Certificate as those having a minimum finished fall of 1:80. For design purposes, twice the minimum finished fall should be assumed, unless a detailed analysis of the roof is available, including overall and local deflection, direction of falls, etc.

4.7 Pitched roofs are defined for the purpose of this Certificate as those having a fall greater than 1:6.

4.8 Zero fall roofs are defined for the purpose of this Certificate as those having a finished fall which can vary between 0 and 1:80. Reference should also be made to the appropriate clauses in Liquid Roofing and Waterproofing Association (LRWA) Note 7 – *Specifier Guidance for Flat Roof Falls*.

4.9 On zero fall roofs, it is particularly important to identify the correct drainage points to ensure that the drainage provided is effective.

4.10 Insulation materials to be used in conjunction with the membranes must be in accordance with the Certificate holder's instructions and be either:

- as described in the relevant clauses of BS 6229 : 2018, or
- the subject of a current BBA Certificate and used in accordance with that Certificate.

4.11 The NHBC requires that the roof membranes, once installed, be inspected in accordance with *NHBC Standards 2021*, Chapter 7.1, Clause 7.1.12, including the use of an appropriate integrity test, where required. Any damage to the membrane is repaired in accordance with section 15 of this Certificate and reinspected.

5 Practicability of installation

Installation of the products must be only carried out by installers trained and approved by the Certificate holder.

6 Weathertightness



The products, including joints, when completely sealed and consolidated, will adequately resist the passage of moisture into the interior of a building and will enable a roof to comply with the requirements of the national Building Regulations.

7 Properties in relation to fire



7.1 When tested in accordance with CEN/TS 1187 : 2012, Test 4, the systems as included in Fire Annex 1 of this Certificate, are classified as B_{ROOF}(t4) in accordance with EN 13501-5 : 2016⁽¹⁾.

(1) Individual reports are available from the Certificate holder.

7.2 The membranes, when used in protected specifications, including an appropriate inorganic covering listed in the Annex of Commission Decision 2000/553/EC, can also be considered to be unrestricted under the national Building Regulations.



7.3 When used for flat roofs with one of the constructions detailed in Approved Document B, Appendix A, Table A5, part iii (Wales) and Technical Booklet E, Table 5.6, Part IV (Northern Ireland), including the surface finishes listed below, the roof is also deemed to be unrestricted:

- bitumen-bedded stone chippings covering the whole surface to a depth of not less than 12.5 mm
- bitumen-bedded tiles of a non-combustible material
- sand and cement screed
- macadam.



7.4 The designation of other specifications should be confirmed by reference to the requirements of the documents supporting the national Building Regulations.



7.5 The products, when used in pitches of greater than 70°, excluding upstands, should not be used on buildings in England and Wales that have a storey at least 18 m above ground level and contain: one or more dwellings, an institution, a room for residential purposes (excluding any room in a hostel, hotel or boarding house), student accommodation, care homes, sheltered housing, hospitals or dormitories in boarding schools.



7.6 The products, when used in pitches greater than 70°, excluding upstands, should not be used on buildings in Scotland that have a storey more than 11 m above ground level.

8 Resistance to wind uplift

8.1 The adhesion of bonded systems is sufficient to resist the effects of wind suction, thermal cycling or other minor structural movements likely to occur in service.

8.2 Where the products are bonded to insulation boards, the resistance to wind uplift will be dependent on the cohesive strength of the insulation and the method by which they are secured to the roof deck. This must be taken into account when insulation material is selected.

8.3 The ballast requirements for loose-laid systems must be calculated, by a suitably experienced and competent individual, in accordance with the relevant parts of BS EN 1991-1-4 : 2005 and its UK National Annex. The products must always be ballasted with a minimum depth of 50 mm of aggregate. In areas of high-wind exposure, the Certificate holder's advice should be sought. Alternatively, concrete slabs on suitable supports can be used.

9 Resistance to mechanical damage

9.1 The products can accept the limited foot traffic and light concentrated loads associated with installation and maintenance. Reasonable care should be taken to avoid puncture by sharp objects or concentrated loads. Where traffic in excess of this is envisaged, such as for maintenance of lift equipment, additional protection to the membrane in accordance with the Certificate holder's instructions must be provided.

9.2 The products are capable of accepting minor structural movement while remaining weathertight.

10 Maintenance



10.1 The roof system should be subject of six monthly inspections and maintenance in accordance with BS 6229 : 2018, Chapter 7, to ensure continued satisfactory performance.

10.2 Where damage has occurred, it should be repaired in accordance with section 15 and the Certificate holder's instructions.

11 Durability



11.1 Under normal service conditions, the products will have a service life in excess of 30 years.

11.2 With the slate surfaced membrane, some localised loss of the slate surfacing may occur over time in areas where complex detailing of the roof design is incorporated.

12 Reuse and recyclability

The products comprise bitumen and polyester, which can be recycled.

Installation

13 General

13.1 Installation of Sopralene Flam and Sopralene Techno Roof Waterproofing Membranes must be carried out in accordance with the relevant clauses of BS 6229 : 2018, BS 8000-0 : 2014, BS 8000-4 : 1989 and BS 8217 : 2005, the Certificate holder's instructions and the provisions of this Certificate.

13.2 Substrates to which the membranes are to be applied must be sound, dry, clean and free from sharp projections such as nail heads and concrete nibs.

13.3 Installation should not be carried out during inclement weather (eg rain, fog or snow). When the temperature is below 5°C, suitable precautions against surface condensation must be taken.

13.4 If the roof is likely to be subjected to uncontrolled pedestrian access, the substructure must satisfy the requirements of BS 8217 : 2005, and one of the appropriate surface finishes referred to in clause 6.12 of the Standard must be used.

13.5 At falls in excess of 1:11, the provision for mechanical fixings as required by BS 8217 : 2005 should be observed.

13.6 On completion of the roof, the sand-finished membrane, when used as a top layer, may have a surface finish applied in accordance with BS 8217 : 2005, Clause 8.19. Surface finishes in the Code of Practice include:

- stone aggregate in dressing compound
- precast concrete paving slabs
- proprietary tiles on bonding compound.

13.7 When using the mineral surface finished membrane on roofs with limited access, further surface protection is not required.

14 Procedure

Fully bonded applications

14.1 Bonding is achieved by melting the lower surface, by torching and pressing the membrane down. Care must be taken not to overheat the coating.

14.2 Side laps should be a minimum of 70 mm and edge laps 100 mm. A bead of molten material must exude from all laps to indicate a satisfactory seal.

14.3 A second layer of waterproofing is then fully torch bonded directly on to the first layer. All laps should be offset by at least 300 mm in relation to the joints in the first layer.

Partially bonded applications (two-layer systems)

14.4 A layer of Sopralene Flam Venti 250 TF, Ventiglass SBS 3 TF, Ventirock SBS 3 TF, Ventiglass PB 3 TF or Sopravent SLP300 SF is partially torch welded onto the substrate. Alternatively, Soprastick Venti FF is partially bonded to the substrate.

14.5 Side laps should be a minimum of 70 mm and edge laps 100 mm. A bead of molten material must exude from all laps to indicate a satisfactory seal.

14.6 A second layer of waterproofing is then fully torch bonded directly on to the first layer. All laps should be offset by at least 300 mm in relation to the joints in the first layer.

Partially bonded applications (one-layer systems):

14.7 A layer of Sopralene Flam Venti 180 AF is partially torch welded onto the substrate.

14.8 Side laps should be a minimum of 70 mm and edge laps 100 mm. A bead of molten material must exude from all laps to indicate a satisfactory seal.

Loose-laid and ballasted

14.9 A separating layer is loose-laid over the substrate, with free overlapping by at least 100 mm, and fully secured around the perimeter and upstands for a minimum of 450 mm.

14.10 A first layer of waterproofing is loose-laid. Side laps should be a minimum of 70 mm and edge laps 100 mm. A bead of molten material must exude from all laps to indicate a satisfactory seal.

14.11 A second layer of waterproofing is fully torch bonded directly on to the first layer. All laps should be offset as described in section 14.3.

14.12 A minimum 50 mm depth of aggregate should be loaded onto the roof covering. Where roofs are likely to be subjected to uncontrolled pedestrian traffic, a concrete tile finish should be used.

14.13 Where concrete tiles are used, the waterproof system is first covered by a layer of sand into which the tiles are set. A separating layer may be used in place of the sand.

15 Repair

In the event of damage, the products can be effectively repaired after cleaning, with pieces of the membranes torch welded to the damaged area in accordance with the Certificate holder's instructions.

16 Tests

Tests were carried out and the results assessed to determine:

- six metre head of water
- dimensional stability
- static indentation
- dynamic indentation
- peel strength from bitumen felt, concrete and wood
- peel strength from bitumen felt, concrete and wood after heat ageing
- wind uplift
- slippage
- tensile strength of joints (control, after heat ageing and after 180 day at 60°C water exposure)
- Peel resistance of joints (control and after 180 day at 60°C water exposure)
- Resistance to air leakage at joints (control and after 180 day at 60°C water exposure).

17 Investigations

17.1 The manufacturing process was evaluated, including the methods adopted for quality control, and details were obtained of the quality and composition of the materials used.

17.2 An evaluation was made of fire test data.

17.3 Inspection visits to a number of existing sites, at least 20 years old, were conducted to assess the durability of the membranes.

17.4 Data in UBAtc Certificate 06/2025 were evaluated in the context of UK roofing practice and the national Building Regulations.

Bibliography

BS 6229 : 2018 *Flat roofs with continuously supported flexible waterproof coverings — Code of practice*

BS 8000-0 : 2014 *Workmanship on construction sites — Introduction and general principles*

BS 8000-4 : 1989 *Workmanship on building sites — Code of practice for waterproofing*

BS 8217 : 2005 *Reinforced bitumen membranes for roofing — Code of practice*

BS 8747 : 2007 *Reinforced bitumen membranes (RBMs) for roofing — Guide to selection and specification*

BS EN 1991-1-4 : 2005 + A1 : 2010 *Eurocode 1 — Actions on structures — General actions — Wind actions*

NA to BS EN 1991-1-4 : 2005 + A1 : 2010 *UK National Annex to Eurocode 1 — Actions on structures — General actions — Wind actions*

CEN/TS 1187 : 2012 *Test methods for external fire exposure to roofs*

EN 13501-5 : 2016 *Fire classification of construction products and building elements — Classification using data from external fire exposure to roofs tests*

EN 13707 : 2013 *Flexible sheets for waterproofing — Reinforced bitumen sheets for roof waterproofing — Definitions and characteristics*

EN ISO 9001 : 2015 *Quality management systems — Requirements*

EN ISO 14001 : 2015 *Environmental management systems — Requirements with guidance for use*

18 Conditions

18.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page – no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document – it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

18.2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

18.3 This Certificate will remain valid for an unlimited period provided that the product/system and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

18.4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

18.5 In issuing this Certificate the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- actual installations of the product/system, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product/system is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product/system, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to CE marking.

18.6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.

Certificate 95/3098 Product Sheet 2 – Fire Annex 1 – Fire Data for Sopralene Flam Roof Waterproofing Membranes

Systems A									
SUBSTRATE	PRIMER	VAPOUR BARRIER	INSULATION* LAYER 1	INSULATION* LAYER 2 (Optional)	SEPARATION LAYER	BASE SHEET	TOP LAYER	SYSTEMS	FIRE REPORTS ASSESSED
Wood Particle Board (Density: 680 kg/m ³ ; thickness ≥ 16 mm) or Trapezoidal profiled Steeldeck 106/750 (Thickness ≥ 0.75 mm) or Fibre cement board (Density: 1850 kg/m ³ ; thickness ≥ 8 mm)	-	<ul style="list-style-type: none"> No vapour control layer Or PE vapour control layer (Reaction to fire F or better) LOOSE LAID	<ul style="list-style-type: none"> Sopratherm G or Sopratherm F 40-140 mm thickness MECHANICALLY FASTENED	-	<ul style="list-style-type: none"> SOPRABOARD 3,2 mm thickness MECHANICALLY FASTENED	<ul style="list-style-type: none"> Soprarock SBS P3 TF Or Soprarock Global SBS 30 TORCHED	<ul style="list-style-type: none"> Sopralene Flam 250 AF or Sopralene Flam 180 AF TORCHED	Systems A1 and A2	18990C & 18991D & 19798D
	-	<ul style="list-style-type: none"> No vapour control layer Or PE vapour control layer (Reaction to fire F or better) LOOSE LAID	<ul style="list-style-type: none"> Sopratherm G or Sopratherm F 40-140 mm thickness MECHANICALLY FASTENED	<ul style="list-style-type: none"> Sopratherm G or Sopratherm F 40-140 mm thickness MECHANICALLY FASTENED				Systems A1 and A2	
	<ul style="list-style-type: none"> Sopradere Quick Or Aquadere 	All SBS AVCL with RTF E or better <ul style="list-style-type: none"> SOPRABASE SLP300 SF SOPRABASE SLV 200 SF SOPRAVAP GLOBAL PB A30 TF TORCHED	<ul style="list-style-type: none"> Sopratherm G or Sopratherm F 40-140 mm thickness MECHANICALLY FASTENED/ GLUED**	-				Systems A3	
	<ul style="list-style-type: none"> Sopradere Quick Or Aquadere 	All SBS AVCL with RTF E or better <ul style="list-style-type: none"> SOPRABASE SLP300 SF SOPRABASE SLV 200 SF SOPRAVAP GLOBAL PB A30 TF TORCHED	<ul style="list-style-type: none"> Sopratherm G or Sopratherm F 40-140 mm thickness MECHANICALLY FASTENED/ GLUED**	<ul style="list-style-type: none"> Sopratherm G or Sopratherm F 40-140 mm thickness MECHANICALLY FASTENED/ GLUED**				Systems A3	
	• Elastocol 600	All SBS AVCL with RTF E or better SOPRAVAP STICK A15 SELF ADHERED	<ul style="list-style-type: none"> Sopratherm G or Sopratherm F 40-140 mm thickness MECHANICALLY FASTENED/ GLUED**	-				Systems A4	
	• Elastocol 600	All SBS AVCL with RTF E or better SOPRAVAP STICK A15 SELF ADHERED	<ul style="list-style-type: none"> Sopratherm G or Sopratherm F 40-140 mm thickness MECHANICALLY FASTENED/ GLUED**	<ul style="list-style-type: none"> Sopratherm G or Sopratherm F 40-140 mm thickness MECHANICALLY FASTENED/ GLUED**				Systems A4	

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Systems B								
SUBSTRATE	PRIMER	VAPOUR BARRIER	INSULATION* LAYER 1	INSULATION* LAYER 2 (Optional)	BASE SHEET	TOP LAYER	SYSTEMS	FIRE REPORTS ASSESSED
Wood Particle Board (Density: 680 kg/m ³ ; thickness ≥ 16 mm) or Trapezoidal profiled Steeldeck 106/750 (Thickness ≥ 0.75 mm) or Fibre cement board (Density: 1850 kg/m ³ ; thickness ≥ 8 mm)	-	<ul style="list-style-type: none"> No vapour control layer Or PE vapour control layer (Reaction to fire F or better) LOOSE LAID	<ul style="list-style-type: none"> Sopratherm T 40-140 mm thickness MECHANICALLY FASTENED	-	<ul style="list-style-type: none"> Ventirock SBS 3 TF Ventiglass PB 3 TF Sopravent SLP300 SF PARTIALLY TORCHED	<ul style="list-style-type: none"> Sopralene Flam 250 AF or Sopralene Flam 180 AF TORCHED	Systems B1 & B2	18990C & 18991D & 19798D
	-	<ul style="list-style-type: none"> No vapour control layer Or PE vapour control layer (Reaction to fire F or better) LOOSE LAID	<ul style="list-style-type: none"> Sopratherm T Or Sopratherm F Sopratherm G 40-140 mm thickness MECHANICALLY FASTENED	<ul style="list-style-type: none"> Sopratherm T 40-140 mm thickness MECHANICALLY FASTENED			Systems B1 & B2	
	<ul style="list-style-type: none"> Sopradere Quick Or Aquadere 	All SBS AVCL with RTF E or better <ul style="list-style-type: none"> SOPRABASE SLP300 SF SOPRABASE SLV 200 SF SOPRAVAP GLOBAL PB A30 TF TORCHED	<ul style="list-style-type: none"> Sopratherm T 40-140 mm thickness MECHANICALLY FASTENED/ GLUED**	-			Systems B3	
	<ul style="list-style-type: none"> Sopradere Quick Or Aquadere 	All SBS AVCL with RTF E or better <ul style="list-style-type: none"> SOPRABASE SLP300 SF SOPRABASE SLV 200 SF SOPRAVAP GLOBAL PB A30 TF TORCHED	<ul style="list-style-type: none"> Sopratherm T Or Sopratherm F Sopratherm G 40-140 mm thickness MECHANICALLY FASTENED/ GLUED**	<ul style="list-style-type: none"> Sopratherm T 40-140 mm thickness MECHANICALLY FASTENED/ GLUED**			Systems B3	
	<ul style="list-style-type: none"> Elastocol 600 	All SBS AVCL with RTF E or better SOPRAVAP STICK A15 SELF ADHERED	<ul style="list-style-type: none"> Sopratherm T 40-140 mm thickness MECHANICALLY FASTENED/ GLUED**	-			Systems B4	
	<ul style="list-style-type: none"> Elastocol 600 	All SBS AVCL with RTF E or better SOPRAVAP STICK A15 SELF ADHERED	<ul style="list-style-type: none"> Sopratherm T Or Sopratherm F Sopratherm G 40-140 mm thickness MECHANICALLY FASTENED/ GLUED**	<ul style="list-style-type: none"> Sopratherm T 40-140 mm thickness MECHANICALLY FASTENED/ GLUED**			Systems B4	

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Systems C								
SUBSTRATE	PRIMER	VAPOUR BARRIER	INSULATION* LAYER 1	INSULATION* LAYER 2 (Optional)	BASE SHEET	TOP LAYER	SYSTEMS	FIRE REPORTS ASSESSED
Wood Particle Board (Density: 680 kg/m ³ ; thickness ≥ 16 mm) or Trapezoidal profiled Steeldeck 106/750 (Thickness ≥ 0.75 mm) or Fibre cement board (Density: 1850 kg/m ³ ; thickness ≥ 8 mm)	-	<ul style="list-style-type: none"> No vapour control layer Or PE vapour control layer (Reaction to fire F or better) LOOSE LAID	<ul style="list-style-type: none"> Sopratherm G or Sopratherm F 40-140 mm thickness MECHANICALLY FASTENED	-	<ul style="list-style-type: none"> SopraStick Venti FF SELF-ADHERED (fully or partially)	<ul style="list-style-type: none"> Sopralene Flam 250 AF or Sopralene Flam 180 AF TORCHED	Systems C1&C2	18990C & 18991D & 19798D
	-	<ul style="list-style-type: none"> No vapour control layer Or PE vapour control layer (Reaction to fire F or better) LOOSE LAID	<ul style="list-style-type: none"> Sopratherm G or Sopratherm F 40-140 mm thickness MECHANICALLY FASTENED	<ul style="list-style-type: none"> Sopratherm G or Sopratherm F 40-140 mm thickness MECHANICALLY FASTENED			Systems C1&C2	
	<ul style="list-style-type: none"> Sopradere Quick Or Aquadere 	All SBS AVCL with RTF E or better <ul style="list-style-type: none"> SOPRABASE SLP300 SF SOPRABASE SLV 200 SF SOPRAVAP GLOBAL PB A30 TF TORCHED	<ul style="list-style-type: none"> Sopratherm G or Sopratherm F 40-140 mm thickness MECHANICALLY FASTENED/ GLUED**	-			Systems C3	
	<ul style="list-style-type: none"> Sopradere Quick Or Aquadere 	All SBS AVCL with RTF E or better <ul style="list-style-type: none"> SOPRABASE SLP300 SF SOPRABASE SLV 200 SF SOPRAVAP GLOBAL PB A30 TF TORCHED	<ul style="list-style-type: none"> Sopratherm G or Sopratherm F 40-140 mm thickness MECHANICALLY FASTENED/ GLUED**	<ul style="list-style-type: none"> Sopratherm G or Sopratherm F 40-140 mm thickness MECHANICALLY FASTENED/ GLUED**			Systems C3	
	<ul style="list-style-type: none"> Elastocol 600 	All SBS AVCL with RTF E or better SOPRAVAP STICK A15 SELF ADHERED	<ul style="list-style-type: none"> Sopratherm G or Sopratherm F 40-140 mm thickness MECHANICALLY FASTENED/ GLUED**	-			Systems C4	
	<ul style="list-style-type: none"> Elastocol 600 	All SBS AVCL with RTF E or better SOPRAVAP STICK A15 SELF ADHERED	<ul style="list-style-type: none"> Sopratherm G or Sopratherm F 40-140 mm thickness MECHANICALLY FASTENED/ GLUED**	<ul style="list-style-type: none"> Sopratherm G or Sopratherm F 40-140 mm thickness MECHANICALLY FASTENED/ GLUED**			Systems C4	

*Insulation is outside the scope

**Glued with Soprabond 525 or Coltrack CA or Coltrack Evolution 750

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REPORT REFERENCE	NATURE OF REPORT	TEST CENTRE	DATE OF REPORT
18990 C	Extended Application Report to CEN/TS 16459 : 2013	Exova Warrington Fire	06/09/2018
18991 D	Extended Application Report to CEN/TS 16459 : 2013		12/03/2019
19798D	Extended Application Report to CEN/TS 16459 : 2013		22/06/2020

Note:

Systems A, B and C are determined by different base sheets and their fixing method. The number after the systems determines the type of vapour barrier used or not used and its fixing method. Further details of the system definitions can be obtained from the Certificate holder.

System A	Base sheets x - fixing method 1
System B	Base sheets y - fixing method 2
System C	Base sheets z - fixing method 3

System A1	NO VAPOUR CONTROL LAYER
System A2	PE VAPOUR CONTROL LAYER - fixing method 1
System A3	BITUMINOUS VCL - fixing method 2
System A4	BITUMINOUS VCL - fixing method 3