

ELASTOPHENE FLAM 180-25 AR

ELASTOPHENE FLAM 180-25 AR is a flexible SBS elastomeric bitumen waterproofing membrane with a non-woven polyester reinforcement. The topside is self-protected and covered by slate chippings and the underside is covered by a thermofusible film.

User application

ELASTOPHENE FLAM 180-25 AR is used as self-protected second layer in all two-ply elastomeric bitumen waterproofing systems.

All the applications are described in Technical Approvals or **SOPREMA**'s Technical Guidelines in force.

Composition

	ELASTOPHENE FLAM 180-25 AR
Reinforcement	Non-woven polyester
Binder	Elastomeric bitumen : blend of selected bitumen and SBS* thermoplastic polymers
Thickness MDV ⁽¹⁾ according to 13707 Minimum on overlap	3,3 mm (± 0,2 mm) 2,5 mm (indicative)
Topside	Slate chippings
Underside	Thermofusible film
Overlap	≥ 60 mm
*According to UEAtc directives concerning the normalization of waterproof elastomeric SBS bitumen coverings (¹) MDV = Manufacturer's Declared Value	

Packaging

	ELASTOPHENE FLAM 180-25 AR
Dimensions of the roll	10 m x 1 m
Weight of the roll	about 40 kg
Colours	Black, Grey, Matisse brown, Gauguin red, Veronese green, Cezanne sienna, Chagall grey or Van Gogh ochre
Storage	Upright on pallet with plastic wrapping
Roll lengths are given with a tolerance of < 1 %. Width of roll is given with a tolerance of 1% (UEAtc). Rolls must be stored upright on flat ground. During storage, protect the rolls against moisture. In cold weather, we recommend that the rolls be kept at a minimum temperature of + 2°C (+ 36 °F) for at least 5 hours before installation.	

Characteristics (outside CE marking)

	ELASTOPHENE FLAM 180-25 AR
Static puncture resistance (NF P 84-352) - ELASTOPHENE FLAM 25	≥ 25 kg (L4)
Dynamic puncture resistance (NF P 84-353) - ELASTOPHENE FLAM 25	≥ 20 J (D3)

Installation

ELASTOPHENE FLAM 180-25 AR must be applied by torch-on techniques only.

ELASTOPHENE FLAM 180-25 AR can not in any case be bonded with hot bitumen.

Special indications

Hygiene, health and environment:

The product does not contain any substance likely to be detrimental to health or to environment and complies with generally admitted Health and Safety Requirements. For further information, please refer to relevant Safety Data Sheet.

Traceability:

Product traceability is ensured through a manufacturing code present on the packaging.

Quality control:

SOPREMA has always attached the highest importance to the quality of its products, to the respect of environment and men.

For this reason, we apply an integrated management of the Quality and Environment certified **ISO 9001** and **ISO 14001**.

CE marking

 1119
ELASTOPHENE FLAM 180-25 AR SOPREMA 14 rue de Saint-Nazaire – CS 60121 67025 STRASBOURG cedex 13 Construction Product Regulation (CPR) Declaration of Performance : DoP n° WPBEX240 Certificate of Factory Production Control : 1119-CPR-13132, 13133, 13134.
EN 13707 Membrane composed of modified elastomeric bitumen and non-woven polyester reinforcement. Topside is covered with slate chippings and the underside is covered by thermofusible film. Dimensions 10 m x 1 m x 3,3 mm. Applied by torch-on techniques, top layer only.

Essential characteristics	Performances	Harmonised Technical Specification
Classification for external fire exposure (Note 1)	F_{ROOF} (t1,t2,t3,t4)	EN 13707:2004 + A2:2009
Reaction to fire	E	
Watertightness	Conform	
Tensile properties : Tensile strength L x T (N / 50 mm) Elongation L x T (%)	≥ 550 x 400 30 x 30	
Root resistance	NPD	
Resistance to static loading (kg)	20	
Resistance to impact (mm)	1000	
Resistance to tearing (N)	≥ 200	
Joint strength Peel resistance of joints (N / 50 mm) Shear resistance of joints (N / 50 mm)	NPD NPD	
Durability Flow resistance at elevated temperature after ageing	90°C	
Flexibility at low temperature	-16°C	
Dangerous substances (Notes 2 and 3)	Complies	

Note 1 : Since external fire performance depends on the other components of the roof build-up, no performance can be given.

Note 2 : This product does not contain asbestos or tar constituents.

Note 3 : Since there is no European test method available, no performance declaration for leaching behavior can be made. It must be made according to national rules in force in the place of use.

Additional characteristics	ELASTOPHENE FLAM 180-25 AR
Flow resistance at elevated temperature (EN 1110)	100 °C
Dimensional stability (EN 1107-1)	0,5 %
*MLV = Manufacturer's Limiting Value: Minimum value as started by the manufacturer to be met during testing of type, internal quality control or external supervision with a confidence level of 95 %	