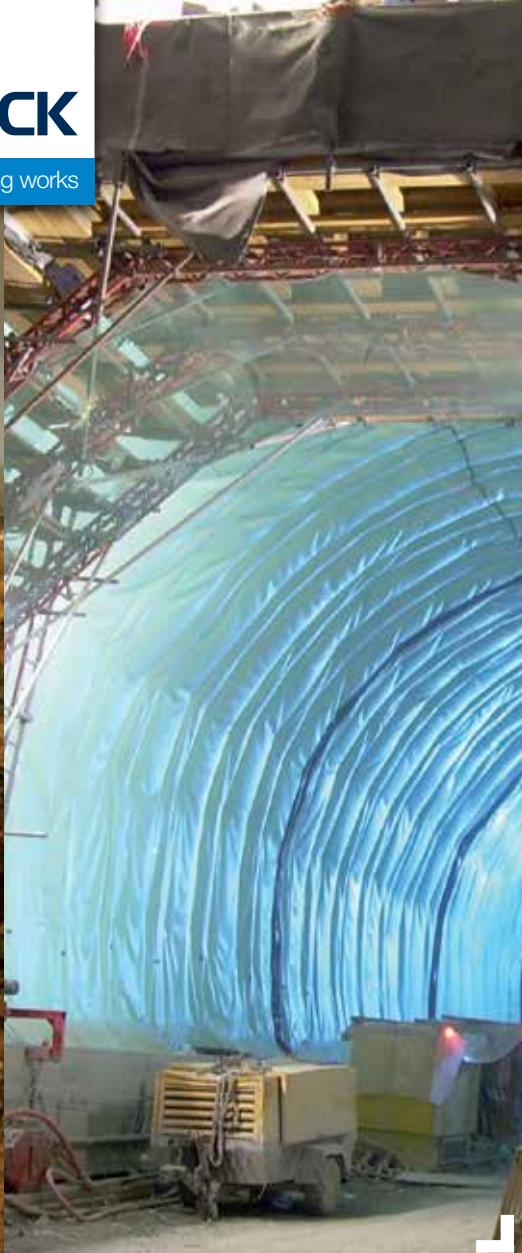




Solutions for waterproofing civil engineering works



## Civil Engineering Underground Works

Hydraulic  
Bridges

# civil engineering

**SOPREMA**  
GROUP

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— 2

## unique expertise

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# SOPREMA

## introduction

An independent group since its creation over 100 years ago, **SOPREMA** is firmly established as one of the world's leading waterproofing companies, producing more than 150 million square metres of membranes a year.

**SOPREMA** has a global industrial presence with a workforce of over 4 300 individuals and a turnover exceeding 1.2 billion Euros. With 15 production facilities, including 11 in Europe, 18 subsidiaries and 40 distributors, 4 training centres and 5 research and development laboratories which are heavily focused on sustainable development, we operate in more than 80 Countries around the World.

Close collaboration between a dedicated team of specialists and the research and development laboratories, means that our product portfolio is innovative and perfectly in step with the demands of the market and current standards.

Thanks to its acquisition in 2007 of **FLAG SPA**, an Italian company producing synthetic membranes, **SOPREMA** has strengthened its expertise in the field of synthetic waterproofing.

**FLAG** develops high performance synthetic membrane made of both PVC and TPO for waterproofing tunnels, underground structures, retention ponds, canals, etc.

A leader in this market, **FLAG** has over 40 years experience and has accompanied its clients everywhere in the world, to lay over 100 million square metres of waterproofing membranes.



**SOPREMA**



# for all civil engineering projects

**SOPREMA** has a wide range of products to meet the needs of all types of civil engineering structures:

- Bituminous waterproofing
- Synthetic waterproofing (PVC and TPO)
- Liquid waterproofing

In order to meet the specific demand, **SOPREMA** has created the **CivilRock®** range, which offers products designed to support the requirements of civil engineers for all types of structures:

- Civil engineering structures, bridges and car parks
- Tunnels, underground & basement structures
- Basins, hydropower dams, canals, lakes, ponds and tanks including those to be used to store potable water

**CivilRock®** covers all the activities connected to these structures, which were previously covered by the group's different brands: **SOPREMA**, **FLAG**, **Alsan®**... This has given us the chance to offer a more complete range which better matches the requirements of clients, project managers and contractors.

With its different types of products, **CivilRock®** offers waterproofing or sealing solutions adapted to virtually all built structures. All the **SOPREMA** group's factories are certified ISO 9001 with some also certified ISO 14001, ISO 16001, ISO 18001.



## CIVILROCK® – THE AREAS COVERED

The **SOPREMA** group is best known for its bituminous membranes.  
**FLAG** is recognised in the synthetic waterproofing field.

**Alsan®** designs and develops liquid waterproofing solutions.

For waterproofing projects, it is often necessary to study different solutions to find the one best suited to both the performances required and various other factors such as the budget and the program.

The reason for the **CivilRock®** range: to be able to offer the most suitable solution using the most appropriate products.

**CivilRock®** offers the choice in the same range of specific products for the three main fields of application below:

- Structures, bridges, slabs, car parks
- Hydraulic structures, basins, tanks, dams and canals
- Underground structures, tunnels, covered trenches

For each area, **CivilRock®** provides a complete range of solutions and a variety of waterproofing products to fulfil the requirements of the project.





# CivilRock® range of products for civil engineering

## **CIVILROCK® - PRODUCTS**

The CivilRock® range includes three families of products.

### **BITUMINOUS MEMBRANES**

These consist of a bituminous binder containing a reinforcing mesh and are sold in rolls 1 metre wide. They can be adhered to the substrate or partially bonded. They are particularly suited to the waterproofing of concrete slabs as well as for civil engineering structures, bridges, car parks, buried slabs and cut and cover.

They are applied using a gas torch or a hot air machine such as the **Macaden®**.

When used for road surfacing, bituminous membranes may be directly covered by layers of asphalt or coated materials.



Bituminous waterproofing

### **SYNTHETIC MEMBRANES**

The CivilRock® range includes reinforced and non-reinforced PVC and TPO membranes. These membranes are 2.10 metres wide. They are loose laid on the substrate and are particularly suited to waterproofing underground and hydraulic structures.

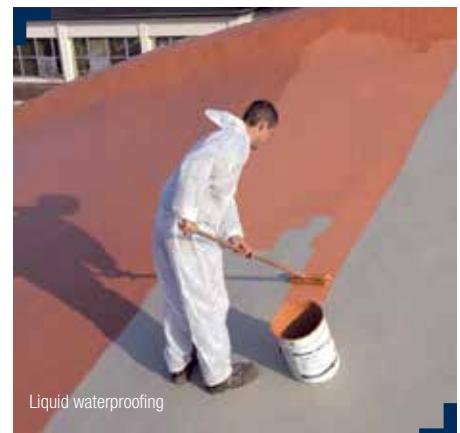


Synthetic waterproofing

### **LIQUID WATERPROOFING SYSTEMS**

Thanks to the development of liquid waterproofing techniques, CivilRock® offers products that complement the bituminous and synthetic membranes and are particularly useful for achieving complex details (upstands, special features...) more effectively.

For car parks and walkways, CivilRock® distributes PMMA resins suitable for treating large directly trafficable areas.

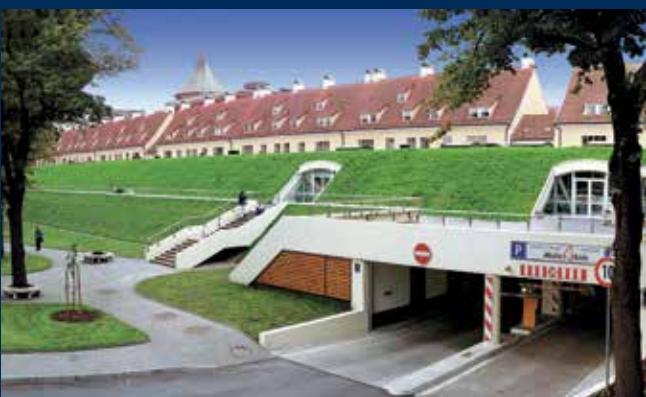


Liquid waterproofing

# services services



civilrock<sup>®</sup>  
a team



The **CivilRock®** team is here to listen to engineers and designers and help them to plan the waterproofing systems for their projects.



# a range of products

## CIVILROCK® – THE SERVICES

**CivilRock®** is not just a range of products, it is also a team offering its clients and partners numerous services.

The **CivilRock®** team's first objective is to provide appropriate, high performance products. Thanks to its experience in the field all over Europe and close collaboration with the group's R&D departments, products are developed to meet the requirements and criteria defined to satisfy precise needs.

Secondly, the members of the **CivilRock®** team are there to listen to engineers and designers in order to help them plan the waterproofing systems for their projects. Details, installation, choice of the most appropriate products are jointly studied so that **CivilRock®** can share its expertise on these projects.

If the project requires it, **CivilRock®** may propose installation partners and/or equipment. Through its network of clients, **CivilRock®** selects those which best meet the project requirements, contacts them and proposes that they participate in the tender. For civil engineering projects, **CivilRock®** also offers mechanised installation solutions, such as **Macaden®** (see **CivilRock®** brochure - Bridges and Civil Engineering Works).

**CivilRock®** works with the different **SOPREMA** installation training centres to offer specific training in civil engineering waterproofing: regulations, project preparation, installation techniques, hot air welding.

Finally, **CivilRock®** supports its clients and partners throughout all the stages of a project. Both commercially and technically, the members of the dedicated **CivilRock®** team do all they can to meet clients' needs and ensure projects go as smoothly as possible.



## CIVILROCK® – BRIDGES AND CAR PARKS

### BITUMINOUS SOLUTIONS FOR BRIDGES

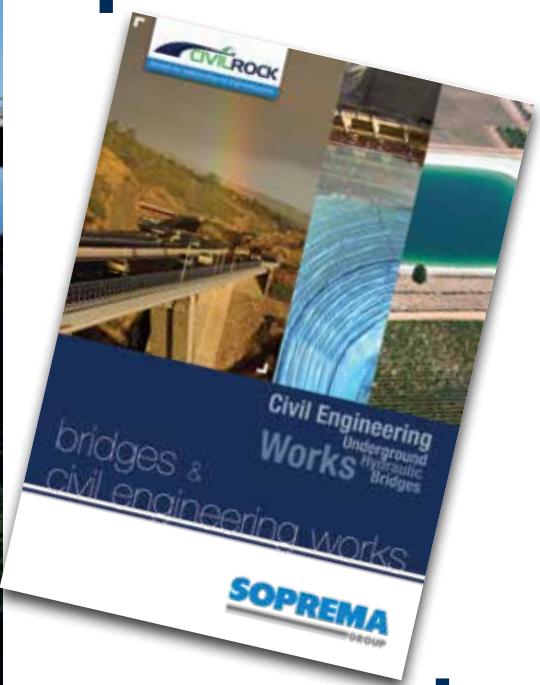
The membranes in the **CivilRock®** range are made from a bitumen binder modified by an SBS elastomer polymer (for flexibility and ease of laying) with a non-woven polyester reinforcement (for the mechanical properties) and top and underside protection layers.

The sheet is welded by thermo-fusion to obtain total adhesion to the substrate, after cleaning and coating the latter with cold-applied primer. **CivilRock®** manufactures specific bituminous membranes for all the road surfaces used in Europe.

### BITUMINOUS SOLUTIONS FOR CAR PARKS

The traffic on car parks does not require the membrane to be fully adhered to the substrate. Furthermore, the thermal exchanges inside slabs are often very high as they are not very thick. It is therefore recommended that a partially bonded waterproofing layer be laid which, whilst ensuring perfect water-tightness, avoids the problems that can arise due to gas surfacing in the concrete.





## LIQUID WATERPROOFING SOLUTIONS

Attractive, long-lasting and functional: these are the advantages offered by liquid waterproofing solutions thanks to their quality, reliability and an extremely wide choice of colours.

Irreproachable waterproofing systems and long-lasting wear resistance are indispensable for areas where they are used as a surface course: car parks, pedestrian walkways or areas subject to light traffic, accessible slabs...

For the main surface, **CivilRock®** proposes quick-setting PMMA resin-based solutions which guarantee durable protection even on the most complex substrates.

## SYNTHETIC WATERPROOFING SOLUTIONS

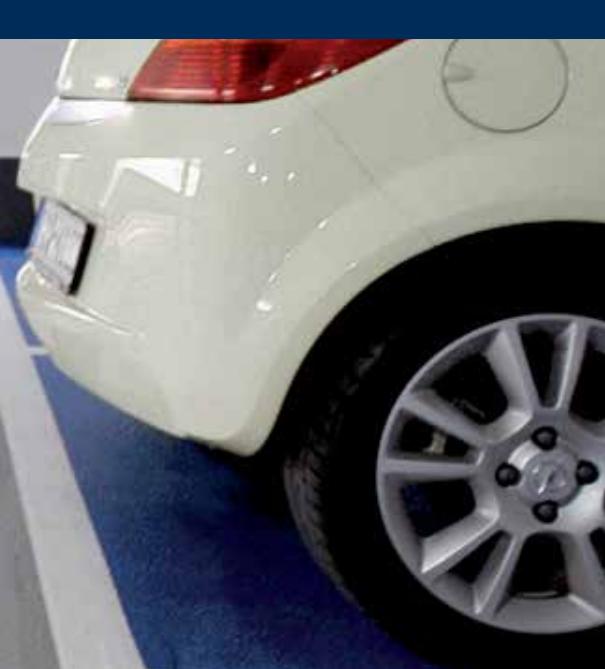
These solutions using synthetic membranes underneath road structures are not widely known, but they are able to meet particularly demanding construction imperatives.

Synthetic sheeting used under roadways has the advantage of being totally independent of the substrate.

This solution is only suited to areas with little or light traffic, but it can be implemented very rapidly after casting the structure.

**CivilRock®** has developed PVC membranes resistant to hydrocarbons and perfectly suited to such applications.

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## CIVILROCK® – UNDERGROUND STRUCTURES AND TUNNELS

**CivilRock®** proposes two main ranges of products for underground works:

- 10 • Synthetic membranes  
• Bituminous membranes

Synthetic membranes are used as the waterproofing layer in the construction of bored tunnels and linings.

Thanks to the multitude of possibilities that these membranes offer, they are capable of providing technical solutions for even the most demanding projects.

Bituminous membranes are laid fully adhered to structures which are to be backfilled. These solutions are therefore particularly suited to open cut structures built in the open air using prefabricated elements or with covered slabs (cut and cover, tunnels built with external accessibility...). These membranes offer excellent performance in terms of puncture and anti-root resistance.

The waterproofing system must be designed appropriately and suitable materials used. **CivilRock®** proposes different solutions varying from the most sophisticated to the simplest, from the most economical to the safest.





In all cases, to guarantee the correct installation of a waterproofing system, a qualified contractor must be chosen.

The implementation of suitable procedures and adequate quality control with experienced installers is the key to success.

**CivilRock®** provides numerous contractors with support, whether in terms of training and technical development or on the economic and commercial side, for projects all over the world.





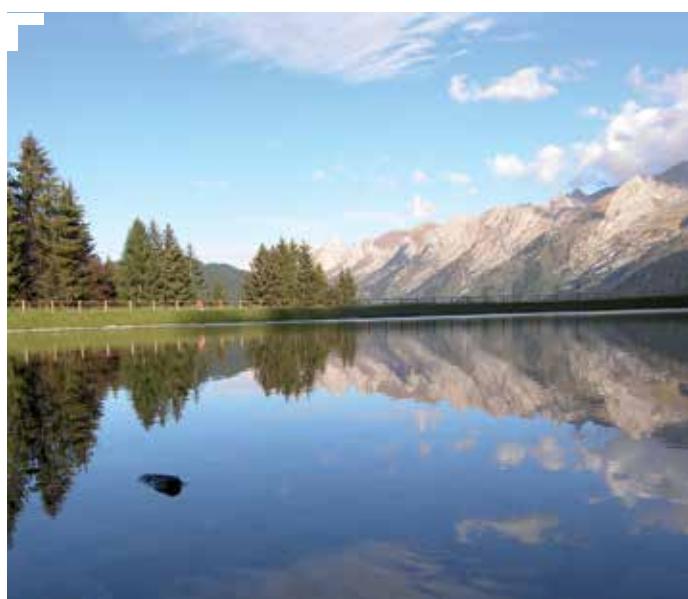
## CIVILROCK® – HYDRAULIC STRUCTURES AND BASINS

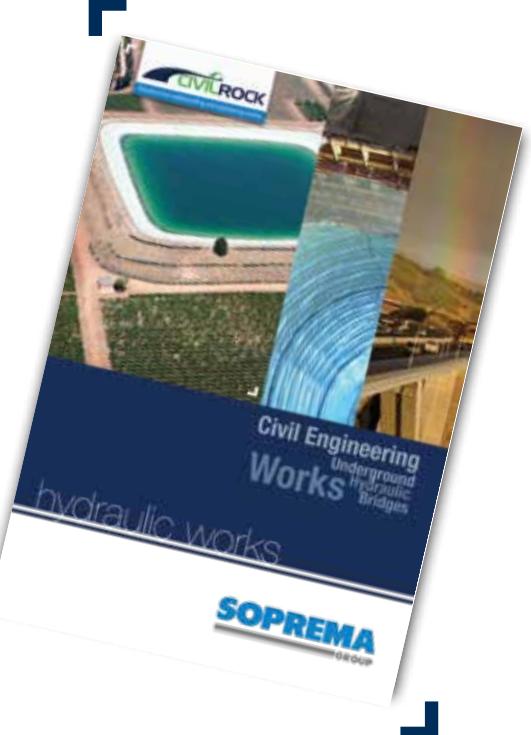
### PVC-P MEMBRANES

These are particularly flexible at low temperatures, with good mechanical strength.

These membranes also have the following advantages, among others, which are heightened to differing degrees according to the additives in the membrane:

- Unaffected by hot-cold cycles
- Static and dynamic puncture resistance
- High ultimate elongation
- Self-extinguishing
- Rot-proof
- Resistant to perforation by roots and attack by micro-organisms
- UV resistant
- Safe, flame-free working
- Unlimited choice of colours available to order (subject to minimum order quantities)
- Wide roll width (2.10 m), standard length (20 or 40 m depending on the product and other lengths available on request)





## TPO MEMBRANES

These membranes contain no plasticiser, their mass per unit area is 25 % less than plasticised PVC and requires less energy for transport limiting CO<sub>2</sub> emissions. This makes it an environmentally-friendly material, respectful of people and the environment, non-toxic and easily recyclable.

Furthermore, it is very resistant to UV degradation and weathering. TPO membranes also have the following characteristics and advantages, among others, which vary in degree according to the additives in the membrane:

- Flexible at low temperatures
- Unaffected by hot-cold cycles
- Ultimate elongation
- High mechanical resistance
- Static and dynamic puncture resistance
- Rot-proof
- Resistant to perforation by roots and attack by micro-organisms
- Safe, flame-free working
- Excellent membrane weldability
- Compatible with bitumen
- Unlimited choice of colours available to order  
(subject to minimum order quantities)
- Wide roll width (2.10 m), standard length (20 or 40 m depending on the product and other lengths available on request)



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## REFERENCES - CIVIL ENGINEERING STRUCTURES

### France:

- La Cotière viaduct (A 432) - 30,000 m<sup>2</sup>
- St Paul, La Grande Ravine and La Ravine Fontaine viaducts (Route des Tamarins) - 48,400 m<sup>2</sup>
- Le Bec and La Risle viaducts (A 28) - 30,000 m<sup>2</sup>
- Charles de Gaulle ring road (Avignon) - 14,000 m<sup>2</sup>
- La Gravette viaduct (La Roche / Grane) - 24,000 m<sup>2</sup>
- Meaux south-west bypass - 38,000 m<sup>2</sup>
- Choisy le Roi interchange (A86) - 13,000 m<sup>2</sup>
- Covering of A1 motorway (Paris - Bourget) - 20,000 m<sup>2</sup>
- Viaducts over the Rhône, Ventabren, lots 21 and 22 (South-east TGV line) - 100,000 m<sup>2</sup>
- Perpignan Figueras high speed rail line - 37,000 m<sup>2</sup>
- Charles de Gaulle Airport (Roissy Satellite 3) - 23,000 m<sup>2</sup>
- Pantin car park (RATP) - 4,000 m<sup>2</sup>
- CORA supermarket car park (Nancy) - 38,000 m<sup>2</sup>

### Spain:

- Subíramo XIII and XV (A.V.E. Madrid - Barcelona) 58,000 m<sup>2</sup>

### Portugal:

- Villa Real bridge (Regua) - 40,000 m<sup>2</sup>
- Villa pouca de Aguiar Viaduct (A24) - 25,000 m<sup>2</sup>

### Russia:

- Kalliningrad bridge - 5,000 m<sup>2</sup>

### Switzerland:

- Felsenauviadukt (A1, Bern) - 30,000 m<sup>2</sup>
- Hardbrücke, Stadtautobahn (city motorway bridge) (Zürich) - 40,000 m<sup>2</sup>

### Poland:

- Gnydia bridge (Gdansk) - 60,000 m<sup>2</sup>
- A2 Poznan motorway (Poznan) - 12,600 m<sup>2</sup>

### Czech Republic:

- Melnik bridge (Prague) - 11,500 m<sup>2</sup>
- 1/39 Debr bridge - 6,000 m<sup>2</sup>

### Bulgaria:

- Plovdiv bridge - 6,000 m<sup>2</sup>

### Slovakia:

- Bridges over the C202 and D2020 - 13,800 m<sup>2</sup>

### Greece:

- Araxthos bridge - 23,800 m<sup>2</sup>
- Greveniotikos bridge - 13,250 m<sup>2</sup>
- Metsovo bridge - 12,600 m<sup>2</sup>

### Spain:

- Almansa basin - 30,000 m<sup>2</sup>

### United Kingdom:

- Grand Turks drinking water - 5,000 m<sup>2</sup>
- London Golf Club - 15,000 m<sup>2</sup>
- Hartlepool nuclear cooling - 2,000 m<sup>2</sup>

### Bulgaria:

- Petrohan dam

### Greece:

- Thessaloniki irrigation canal - 50,000 m<sup>2</sup>

# major references



## REFERENCES - UNDERGROUND STRUCTURES, TUNNELS

### France:

- A89 - Le Violay, Bussières and Chalosset tunnels 320,000 m<sup>2</sup>
- South-east TGV line Lot 3M (Marseille tunnel) 230,000 m<sup>2</sup>
- Toulouse metro (Lot 2!) - 50,000 m<sup>2</sup>
- Météor station (Paris) - 11,200 m<sup>2</sup>
- CEA VALDUC (centre for nuclear studies) - 17,000 m<sup>2</sup>
- La Hague storage centre (2nd phase) - 3,000 m<sup>2</sup>

### Italy:

- Over 10,000,000 m<sup>2</sup> have been installed in underground structures projects in Italy

### Spain:

- Bubierca-Dehesillas-Castejón tunnel - 160,000 m<sup>2</sup>
- La Cabrera y Bunol tunnel - 155,000 m<sup>2</sup>
- M. Pesquera tunnel - 187,500 m<sup>2</sup>
- La UTE San Pedro tunnel - 315,000 m<sup>2</sup>
- Arlaban tunnel - 180,000 m<sup>2</sup>
- Piteira, Barro y Outeiro tunnel - 187,000 m<sup>2</sup>

### Portugal:

- Isla de Madeira motorway - 140,000 m<sup>2</sup>
- Lisbon metro - 25,000 m<sup>2</sup>

### United Kingdom:

- CTRL 410 North Downs tunnel - 130,000 m<sup>2</sup>
- Ramsgate tunnel - 30,000 m<sup>2</sup>
- Hindhead tunnel cut and cover - 5,000 m<sup>2</sup>
- Tyne tunnel SCL - 8,000 m<sup>2</sup>

### Ireland:

- Port of Dublin tunnel - 120,000 m<sup>2</sup>

### Croatia:

- Brinje/Gric tunnel - 150,000 m<sup>2</sup>
- Krapina tunnel - 200,000 m<sup>2</sup>

### Czech Republic:

- Metro Line IV (C2 Prague) - 570,000 m<sup>2</sup>

### Turkey:

- Ankara metro - 240,000 m<sup>2</sup>
- Istanbul metro (several sites) - over 240,000 m<sup>2</sup>

### Austria:

- Wienerwaldtunnel - 560,000 m<sup>2</sup>
- Vomp tunnel - 390,000 m<sup>2</sup>
- H2 Brixlegg tunnel - 260,000 m<sup>2</sup>
- Strengen tunnel S16 - 320,000 m<sup>2</sup>
- Plaubutschtunnel - 270,000 m<sup>2</sup>

### Bulgaria:

- VITINJA tunnel - 24,500 m<sup>2</sup>
- TOPLY DOL tunnel - 44,000 m<sup>2</sup>

### Slovenia:

- Trojane - 160,000 m<sup>2</sup>
- Podmilj - 50,000 m<sup>2</sup>

### Montenegro:

- Sozina - 54,000 m<sup>2</sup>
- Vrmac tunnel - 60,000 m<sup>2</sup>

### Greece:

- Tunnel Driskos - 270,000 m<sup>2</sup>
- Tunnel Kakia Skala (Highway) - 25,000 m<sup>2</sup>
- T8 Ioannina - 150,000 m<sup>2</sup>
- Egnatia Odos Tunnels - 500,000 m<sup>2</sup>
- Patra-Thessaloniki Detour St Konstantinos - 250,000 m<sup>2</sup>
- Tunnel du métro Holargos - 55,000 m<sup>2</sup>
- Tunnel Egnatia Odos - 500,000 m<sup>2</sup>
- Tunnel Grevena - 400,000 m<sup>2</sup>

### Switzerland:

- Montaigne tunnel - 30,000 m<sup>2</sup>
- Cut and cover method - 60,000 m<sup>2</sup>



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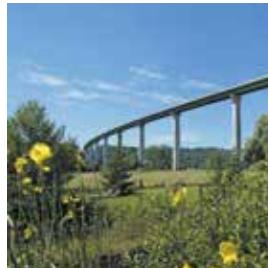
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